

測試報告

號碼：CY/2012/B2307 日期：2012/12/20 頁數：1 of 6

皇冠金屬工業股份有限公司
台北市復興南路一段2號8樓之1



以下測試樣品係由客戶送樣，且由客戶聲稱並經客戶確認如下：

樣品名稱：膳魔師不銹鋼真空兒童保冷瓶 (F4012PN6)
樣品型號：F4012PN6
樣品材質：NO.1:PP, NO.2:矽膠, NO.3:PE, NO.4:不銹鋼
生產或供應廠商：THERMOS (HUIAN) HOUSEWARES
原產國：中國
收件日期：2012/11/29
測試期間：2012/03/14 TO 2012/03/30 AND 2012/08/27 TO 2012/09/04 AND 2012/11/29 TO 2012/12/20

測試需求

- (1) 依據客戶指定，參考中華民國食品器具容器包裝衛生標準第五條 (101.09.21署授食字第1011302926號令修正) 進行以下測試：
- (1.1) 溶出測試：鄰苯二甲酸二(2-乙基己基)酯 (DEHP)、鄰苯二甲酸二丁酯 (DBP)。
(1.2) 溶出測試：鄰苯二甲酸二異壬酯 (DINP)、鄰苯二甲酸二異癸酯 (DIDP)、鄰苯二甲酸丁苯甲酯 (BBP)、己二酸二辛酯 (DEHA) (DOA)。
- (2) 依據客戶指定，參考中華民國食品器具容器包裝衛生標準第四條 (101.01.18署授食字第1001303928號令修正)。
- (2.1) 材質試驗：鉛、鎘。
(2.2) 材質試驗：鉛、銻。
- (3) 依據客戶指定，進行以下測試：
- 材質試驗：耐熱測試 (120°C)
 - 其它試驗：鄰苯二甲酸二(2-乙基己基)酯 (DEHP)、鄰苯二甲酸二丁酯 (DBP)、鄰苯二甲酸二異壬酯 (DINP)、鄰苯二甲酸二異癸酯 (DIDP)、鄰苯二甲酸丁苯甲酯 (BBP)、鄰苯二甲酸二正辛酯 (DNOP)、鄰苯二甲酸二甲酯 (DMP)、鄰苯二甲酸二乙酯 (DEP)。

測試結果：請見下一頁。

* 本報告部份測試結果係引用自報告 CY/2012/31118, CY/2012/81894 及 CY/2012/B2301 相同材質/部位之測試結果 *


James Lu / Supervisor
Signed for and on behalf of
SGS TAIWAN LTD.
Chemical Laboratory – Taipei

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測試報告

號碼：CY/2012/B2307 日期：2012/12/20 頁數：2 of 6

皇冠金屬工業股份有限公司
台北市復興南路一段2號8樓之1



- 結論**：
- (1.1) 根據客戶所提供的樣品，其測試結果符合中華民國食品器具容器包裝衛生標準第五條 (101.09.21 署授食字第1011302926號令修正)。
 - (2.1) 根據客戶所提供的樣品，其測試結果符合中華民國食品器具容器包裝衛生標準第四條 (101.01.18 署授食字第1001303928號令修正)。

測試結果

- 測試部位 No.1：粉紅色塑膠(中栓) (CY/2012/81894 No.1 + CY/2012/B2307 No.1)
- 測試部位 No.2：白色矽膠(上吸管) (CY/2012/31118 No.2 + CY/2012/B2301 No.2)
- 測試部位 No.3：白色塑膠(下吸管) (CY/2012/31118 No.3 + CY/2012/B2301 No.3)
- 測試部位 No.4：銀色金屬瓶 (CY/2012/31118 No.4)

(1.1)

通過

測試項目	單位	測試方法	方法偵測 極限值	結果				法規 限值
				No.1	No.2	No.3	No.4	
鄰苯二甲酸二(2-乙基己基)酯 (DEHP) (CAS No.: 117-81-7) (正庚烷, 25°C, 1小時)	ppm	參考食品器具、容器、包裝 檢驗方法-塑膠類之檢驗(100 年7月14日署授食字第 1001902289號修正), 以氣相 層析/質譜儀檢測。	0.05	n.d.	n.d. (*2)	n.d. (*2)	---	1.5
鄰苯二甲酸二丁酯 (DBP) (CAS No.: 84-74-2) (正庚烷, 25°C, 1小時)	ppm		0.05	n.d.	n.d. (*2)	n.d. (*2)	---	0.3

(1.2)

測試項目	單位	測試方法	方法偵測 極限值	結果				法規 限值
				No.1	No.2	No.3	No.4	
鄰苯二甲酸二異壬酯 (DINP) (CAS No.: 28553-12-0) (正庚烷, 25°C, 1小時)	ppm	參考食品器具、容器、包裝 檢驗方法-塑膠類之檢驗(100 年7月14日署授食字第 1001902289號修正), 以氣相 層析/質譜儀檢測。	0.5	n.d.	n.d. (*2)	n.d. (*2)	---	9
鄰苯二甲酸二異癸酯 (DIDP) (CAS No.: 26761-40-0) (正庚烷, 25°C, 1小時)	ppm		0.5	n.d.	n.d. (*2)	n.d. (*2)	---	9
鄰苯二甲酸丁苯甲酯 (BBP) (CAS No.: 85-68-7) (正庚烷, 25°C, 1小時)	ppm		0.05	n.d.	n.d. (*2)	n.d. (*2)	---	30
己二酸二辛酯 (DEHA) (DOA) (CAS No.: 103-23-1) (正庚烷, 25°C, 1小時)	ppm		0.05	n.d.	n.d. (*2)	n.d. (*2)	---	18

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測試報告

號碼：CY/2012/B2307

日期：2012/12/20

頁數：3 of 6

皇冠金屬工業股份有限公司
台北市復興南路一段2號8樓之1



(2.1)

通過

測試項目	單位	測試方法	方法偵測 極限值	結果				法規 限值
				No.1	No.2	No.3	No.4	
鉛	ppm	參考食品器具、容器、包裝 檢驗方法-塑膠類之檢驗(100 年7月14日署授食字第 1001902289號修正), 以ICP- AES分析.	5	n.d. (*)	---	---	---	100
	ppm		5	---	n.d. (*1)	---	---	100
	ppm		5	---	---	n.d. (*1)	---	100
鎘	ppm		0.5	n.d. (*)	---	---	---	100
	ppm		0.5	---	n.d. (*1)	---	---	100
	ppm		0.5	---	---	n.d. (*1)	---	100

(2.2)

測試項目	單位	測試方法	方法偵測 極限值	結果				法規 限值
				No.1	No.2	No.3	No.4	
鉛	%	參考US EPA 3050B方法, 以 ICP-AES分析。	0.0002	---	---	---	n.d. (*1)	10
銻	%	參考US EPA 3050B方法, 以 ICP-AES分析。	0.0002	---	---	---	n.d. (*1)	5

(3)

測試項目	單位	測試方法	方法偵測 極限值	結果				法規 限值
				No.1	No.2	No.3	No.4	
耐熱測試(120°C)	-	參考行政院衛生署100年7月 14日署授食字第1001902289 號, 食品器具、容器、包裝 檢驗方法-塑膠類之檢驗.	-	無變形 (*)	無變形 (*1)	無變形 (*1)	---	-
鄰苯二甲酸二(2-乙基己基)酯 (DEHP) (CAS No.: 117-81-7)	%	參考CNS 15138方法, 以氣相 層析儀/質譜儀(GC/MS)檢測 之.	0.003	n.d. (*)	n.d. (*1)	n.d. (*1)	---	-
鄰苯二甲酸二正辛酯 (DNOP) (CAS No.: 117-84-0)	%		0.003	n.d. (*)	n.d. (*1)	n.d. (*1)	---	-
鄰苯二甲酸二甲酯 (DMP) (CAS No.: 131-11-3)	%		0.003	n.d. (*)	n.d. (*1)	n.d. (*1)	---	-
鄰苯二甲酸二丁酯 (DBP) (CAS No.: 84-74-2)	%		0.003	n.d. (*)	n.d. (*1)	n.d. (*1)	---	-

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測試報告

號碼：CY/2012/B2307

日期：2012/12/20

頁數：4 of 6

皇冠金屬工業股份有限公司
台北市復興南路一段2號8樓之1



(3)

測試項目	單位	測試方法	方法偵測 極限值	結果				法規 限值
				No.1	No.2	No.3	No.4	
鄰苯二甲酸甲苯基丁酯 (BBP) (CAS No.: 85-68-7)	%	參考CNS 15138方法, 以氣相 層析儀/質譜儀(GC/MS)檢測 之.	0.003	n.d. (*)	n.d. (*1)	n.d. (*1)	---	-
鄰苯二甲酸二異壬酯 (DINP) (CAS No.: 28553-12-0)	%		0.01	n.d. (*)	n.d. (*1)	n.d. (*1)	---	-
鄰苯二甲酸二異癸酯 (DIDP) (CAS No.: 26761-40-0)	%		0.01	n.d. (*)	n.d. (*1)	n.d. (*1)	---	-
鄰苯二甲酸二乙酯 (DEP) (CAS No.: 84-66-2)	%		0.003	n.d. (*)	n.d. (*1)	n.d. (*1)	---	-

備註：

- 0.1wt% = 1000ppm ; mg/kg = ppm
- MDL = Method Detection Limit / 方法偵測極限值
- n.d. = Not Detected / 未檢出
- "-" = Not Regulated / 無規格值
- "---" = Not Conducted / 未測項目
- (*): 參考CY/2012/81894.
- (*1): 參考CY/2012/31118.
- (*2): 參考CY/2012/B2301.

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測試報告

號碼：CY/2012/B2307

日期：2012/12/20

頁數：5 of 6

皇冠金屬工業股份有限公司
台北市復興南路一段2號8樓之1



* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。*

CY/2012/B2307



SGSY12B23070001

CY/2012/B2307 NO.1



SGSY12B23070101

CY/2012/B2307 NO.2



SGSY12B23070201

CY/2012/B2307 NO.3



SGSY12B23070301

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測試報告

號碼：CY/2012/B2307

日期：2012/12/20

頁數：6 of 6

皇冠金屬工業股份有限公司
台北市復興南路一段2號8樓之1



CY/2012/B2307 NO.4



SGSY12B23070401

** 報告結尾 **

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