

測試報告

號碼：CY/2012/90226

日期：2012/09/13

頁數：1 of 6

皇冠金屬工業股份有限公司
台北市復興南路一段2號8樓之1



以下測試樣品係由客戶送樣，且由客戶聲稱並經客戶確認如下：

樣品名稱：膳魔師不銹鋼真空保溫杯 (JMZ-350-PRP)
 樣品型號：JMZ-350-PRP
 樣品材質：NO.1:PP, NO.2:PP, NO.3:矽膠, NO.4:不銹鋼
 生產或供應廠商：THERMOS (CHINA) HOUSEWARES
 原產國：中國
 收件日期：2012/09/04
 測試期間：2012/09/04 TO 2012/09/13

- =====
- 測試需求**：
- (1) 依據客戶指定，參考中華民國食品器具容器包裝衛生標準第四條 (101.01.18署授食字第1001303928號令修正)進行以下測試：
 - 材質測試：鉛、鎘。
 - 溶出測試：鄰苯二甲酸二(2-乙基己基)酯 (DEHP)、鄰苯二甲酸二丁酯 (DBP)。
 - (2) 材質測試：鉛、鎘。
 - (3) 溶出測試：鄰苯二甲酸二異壬酯 (DINP)、鄰苯二甲酸二異癸酯 (DIDP)、鄰苯二甲酸丁苯甲酯 (BBP)、鄰苯二甲酸二辛酯 (DOP)。
 - (4) 依據客戶指定，進行以下測試：
 - 材質測試：耐熱測試(120°C)。
 - 其它測試：鄰苯二甲酸二(2-乙基己基)酯 (DEHP)、鄰苯二甲酸二正辛酯 (DNOP)、鄰苯二甲酸二甲酯 (DMP)、鄰苯二甲酸二丁酯 (DBP)、鄰苯二甲酸甲苯基丁酯 (BBP)、鄰苯二甲酸二異壬酯 (DINP)、鄰苯二甲酸二異癸酯 (DIDP)、鄰苯二甲酸二乙酯 (DEP)。
- 測試結果**：請見下一頁。
- 結論**：(1) 根據客戶所提供的樣品，其測試結果符合中華民國食品器具容器包裝衛生標準第四條 (101.01.18署授食字第1001303928號令修正)。



James Lu / Supervisor
Signed for and on behalf of
SGS TAIWAN LTD.
Chemical Laboratory – Taipei

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested. This test report cannot be reproduced, except in full, without prior written permission of the Company. 除非另有說明，此報告結果僅對測試之樣品負責。本報告未經本公司書面許可，不可部分複製。
This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at www.sgs.com/terms_and_conditions.htm and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at www.sgs.com/en/Terms-and-Conditions/Terms-e-Document. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

測試報告

號碼：CY/2012/90226

日期：2012/09/13

頁數：2 of 6

皇冠金屬工業股份有限公司
台北市復興南路一段2號8樓之1



測試結果

- 測試部位 No.1 : 粉紅色塑膠(上蓋)
 測試部位 No.2 : 淺粉紅塑膠(中栓)
 測試部位 No.3 : 咖啡色矽膠套(中栓)
 測試部位 No.4 : 銀色金屬杯

(1)

通過

測試項目	單位	測試方法	方法偵測 極限值	結果				法規 限值
				No.1	No.2	No.3	No.4	
鉛	ppm	參考食品器具、容器、包裝檢驗方法-塑膠類之檢驗(100年7月14日署授食字第1001902289號修正), 以ICP-AES分析。	5	n.d.	n.d.	---	---	100
鎘	ppm		0.5	n.d.	n.d.	---	---	100
鉛	ppm		5	---	---	n.d.	---	100
鎘	ppm		0.5	---	---	n.d.	---	100
鄰苯二甲酸二(2-乙基己基)酯 (DEHP) (CAS No.: 117-81-7) (正庚烷, 25°C, 1小時)	ppm	參考食品器具、容器、包裝檢驗方法-塑膠類之檢驗(100年7月14日署授食字第1001902289號修正), 以氣相層析/質譜儀檢測。	0.05	n.d.	n.d.	n.d.	---	1.5
鄰苯二甲酸二丁酯 (DBP) (CAS No.: 84-74-2) (正庚烷, 25°C, 1小時)	ppm		0.05	n.d.	n.d.	n.d.	---	0.3

(2)

測試項目	單位	測試方法	方法偵測 極限值	結果				法規 限值
				No.1	No.2	No.3	No.4	
鉛	%	參考US EPA 3050B方法, 以ICP-AES分析。	0.0002	---	---	---	n.d.	10
鎘	%	參考US EPA 3050B方法, 以ICP-AES分析。	0.0002	---	---	---	n.d.	5

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested. This test report cannot be reproduced, except in full, without prior written permission of the Company. 除非另有說明, 此報告結果僅對測試之樣品負責。本報告未經本公司書面許可, 不可部分複製。
 This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at www.sgs.com/terms_and_conditions.htm and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at www.sgs.com/en/Terms-and-Conditions/Terms-e-Document. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

測試報告

號碼：CY/2012/90226

日期：2012/09/13

頁數：3 of 6

皇冠金屬工業股份有限公司
台北市復興南路一段2號8樓之1



(3)

測試項目	單位	測試方法	方法偵測 極限值	結果				法規 限值
				No.1	No.2	No.3	No.4	
鄰苯二甲酸二異壬酯 (DINP) (CAS No.: 28553-12-0) (正庚烷, 25°C, 1小時)	ppm	參考食品器具、容器、包裝檢驗方法-塑膠類之檢驗(100年7月14日署授食字第1001902289號修正), 以氣相層析/質譜儀檢測。	0.5	n.d.	n.d.	n.d.	---	9 (#1)
鄰苯二甲酸二異癸酯 (DIDP) (CAS No.: 26761-40-0) (正庚烷, 25°C, 1小時)	ppm		0.5	n.d.	n.d.	n.d.	---	9 (#1)
鄰苯二甲酸丁苯甲酯 (BBP) (CAS No.: 85-68-7) (正庚烷, 25°C, 1小時)	ppm		0.05	n.d.	n.d.	n.d.	---	30 (#1)
鄰苯二甲酸二辛酯 (DOP) (CAS No.: 117-84-0) (正庚烷, 25°C, 1小時)	ppm		0.05	n.d.	n.d.	n.d.	---	-

(4)

測試項目	單位	測試方法	方法偵測 極限值	結果				法規 限值
				No.1	No.2	No.3	No.4	
鄰苯二甲酸二(2-乙基己基)酯 (DEHP) (CAS No.: 117-81-7)	%	參考CNS 15138方法, 以氣相層析儀/質譜儀(GC/MS)檢測之。	0.003	n.d.	n.d.	n.d.	---	-
鄰苯二甲酸二丁酯 (DBP) (CAS No.: 84-74-2)	%		0.003	n.d.	n.d.	n.d.	---	-
鄰苯二甲酸二異壬酯 (DINP) (CAS No.: 28553-12-0)	%		0.01	n.d.	n.d.	n.d.	---	-
鄰苯二甲酸二異癸酯 (DIDP) (CAS No.: 26761-40-0)	%		0.01	n.d.	n.d.	n.d.	---	-
鄰苯二甲酸甲苯基丁酯 (BBP) (CAS No.: 85-68-7)	%		0.003	n.d.	n.d.	n.d.	---	-
鄰苯二甲酸二正辛酯 (DNOP) (CAS No.: 117-84-0)	%		0.003	n.d.	n.d.	n.d.	---	-
鄰苯二甲酸二甲酯 (DMP) (CAS No.: 131-11-3)	%		0.003	n.d.	n.d.	n.d.	---	-
鄰苯二甲酸二乙酯 (DEP) (CAS No.: 84-66-2)	%		0.003	n.d.	n.d.	n.d.	---	-

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested. This test report cannot be reproduced, except in full, without prior written permission of the Company. 除非另有說明, 此報告結果僅對測試之樣品負責。本報告未經本公司書面許可, 不可部分複製。
This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at www.sgs.com/terms_and_conditions.htm and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at www.sgs.com/en/Terms-and-Conditions/Terms-e-Documents. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

測試報告

號碼：CY/2012/90226

日期：2012/09/13

頁數：4 of 6

皇冠金屬工業股份有限公司
台北市復興南路一段2號8樓之1



(4)

測試項目	單位	測試方法	方法偵測 極限值	結果				法規 限值
				No.1	No.2	No.3	No.4	
耐熱測試(120°C)	-	參考行政院衛生署100年7月14日署授食字第1001902289號，食品器具、容器、包裝檢驗方法—塑膠類之檢驗。	-	無變形	無變形	無變形	---	-

備註：

- 0.1wt% = 1000ppm ; mg/kg = ppm ; mg/L = ppm ; $\mu\text{g/ml}$ = ppm
- MDL = Method Detection Limit / 方法偵測極限值
- n.d. = Not Detected / 未檢出
- "-" = Not Regulated / 無規格值
- "---" = Not Conducted / 未測項目
- (#1)：參考中華民國食品器具容器包裝衛生標準草案 (101.06.29署授食字第1011301812號令)進行測試。

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested. This test report cannot be reproduced, except in full, without prior written permission of the Company. 除非另有說明，此報告結果僅對測試之樣品負責。本報告未經本公司書面許可，不可部分複製。
This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at www.sgs.com/terms_and_conditions.htm and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at www.sgs.com/en/Terms-and-Conditions/Terms-e-Document. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

測試報告

號碼：CY/2012/90226

日期：2012/09/13

頁數：5 of 6

皇冠金屬工業股份有限公司
台北市復興南路一段2號8樓之1



* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。*

CY/2012/90226



SGSY12902260001

CY/2012/90226 NO.1



SGSY12902260101

CY/2012/90226 NO.2



SGSY12902260201

CY/2012/90226 NO.3



SGSY12902260301

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested. This test report cannot be reproduced, except in full, without prior written permission of the Company. 除非另有說明，此報告結果僅對測試之樣品負責。本報告未經本公司書面許可，不可部分複製。
This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at www.sgs.com/terms_and_conditions.htm and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at www.sgs.com/en/Terms-and-Conditions/Terms-e-Document. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

測試報告

號碼：CY/2012/90226

日期：2012/09/13

頁數：6 of 6

皇冠金屬工業股份有限公司
台北市復興南路一段2號8樓之1



CY/2012/90226 NO.4



** 報告結尾 **

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested. This test report cannot be reproduced, except in full, without prior written permission of the Company. 除非另有說明，此報告結果僅對測試之樣品負責。本報告未經本公司書面許可，不可部分複製。
This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at www.sgs.com/terms_and_conditions.htm and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at www.sgs.com/en/Terms-and-Conditions/Terms-e-Document. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.